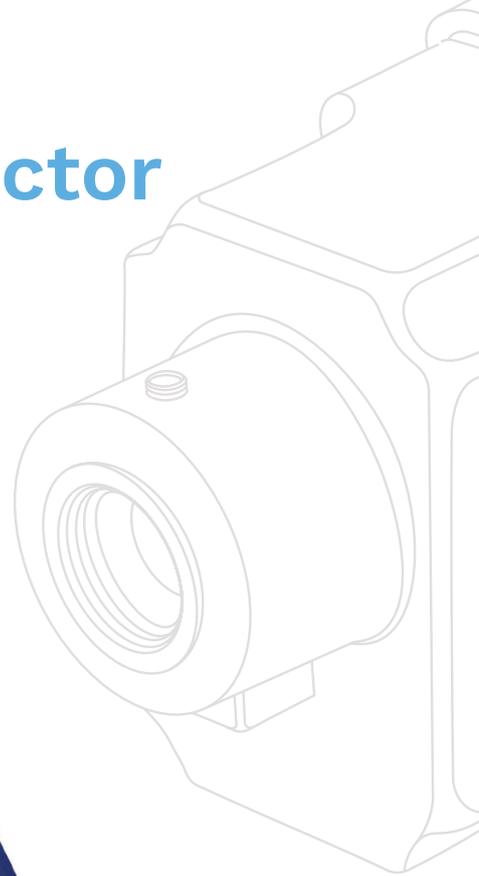




Operating Manual (US)

UV Compact Flame Detector

IFC 50



Content

1.1	General aspects	4
1.1	Introduction	4
1.2	Warning notes	4
1.3	Copyright protection	5
1.4	Disposal information	5
1.5	Warranty	5
1.6	Obligation of the operating company	6
1.7	Liability disclaimer	7
1.8	Address of the manufacturer	7
2	Safety	8
2.1	Intended use	9
2.2	Requirements on persons	9
2.3	Safety instructions	10
2.4	Safety devices	10
2.4.1	Fundamental aspects	10
2.4.2	Safety devices on the compact industrial flame controller IFC 50	10
2.5	Safety instructions in case of maintenance and troubleshooting	10
2.5.1	Fundamental aspects	11
2.5.2	Electrical / electronic devices	11
2.5.3	Inspection in accordance with the Ordinance on Industrial Safety and Health	11
2.5.4	Safety test	11
3	Technical data	12
3.1	General characteristic features	12
3.2	Electrical system, optical system, mechanical system	12
3.3	Weight	13
3.4	Dimensions	13
3.5	Block diagram IFC 50	13
4	Transport, installation and connection	14
4.1	Scope of delivery	14
4.2	Packaging	14
4.3	Shipping instructions	14
4.4	Dimensions IFC 50	15
4.5	Installation	15
4.5.1	Alignment of IFC 50	16
4.5.2	Usage of glasses and lenses	16
4.5.3	Purge air connection	16
4.6	Connection	17
4.6.1	Electrical connection	17
4.6.2	Connection diagram IFC 50	17
4.7	Storage	17

Content

5	Description	18
5.1	Functional description IFC 50	18
5.2	Multi flame monitoring with extraneous light control	18
5.2.1	With DCS	19
5.2.2	With BMS and ionization input	19
6	Operation of the compact flame detector IFC 50	20
6.1	Test of the compact flame detector	20
6.2	Operating indicator LED	20
7	Maintenance and servicing	21
7.1	Cleaning	21
7.2	Maintenance interval	21
7.3	Safety-related check	21
7.4	Behavior in case of malfunction	21
8	Troubleshooting	22
9	Order data	22
10	Accessories	23

1 | General aspects

1.1 Introduction

This operating manual is a helpful guide for ensuring the successful and safe operation of the compact flame detector IFC 50. It contains important information on how to operate the system safely, correctly and efficiently. Observing the operating manual will help to prevent hazards, reduce cost of repairs and downtime and increase the reliability and life of the device. All illustrations and drawings in this operating manual are shown for illustration purposes and do not contain details for design.

The operating manual always has to be accessible at the device. It must be read and applied by each person who is required to work with/on the device.

This work may involve, for example:

- operation
- troubleshooting during operation
- servicing
- maintenance (upkeep, inspection, repair) and/or
- transport

This should be confirmed by the operating company in writing.

1.2 Warning notes

The following warning notes are used in these operating instructions:

DANGER

This warning level indicates an imminent hazardous situation. If the hazardous situation is not prevented, this will result in death or severe injury. Follow the instructions that accompany this warning to prevent the risk of death and severe personal injury.

WARNING

This warning level indicates a potentially hazardous situation. If the hazardous situation is not prevented, this may result in death or severe injury. Follow the instructions that accompany this warning to prevent the potential risk of death and severe personal injury.

CAUTION

This warning level indicates a potentially hazardous situation.

If the hazardous situation is not prevented, this may result in slight or moderate injuries.

Follow the instructions that accompany this warning to prevent the injury of persons.

CAUTION

This warning level indicates potential damage to property.

If this situation is not prevented, it may result in damage to property.

Follow the instructions that accompany this warning to prevent damage to property.

NOTICE

A notice indicates additional information that will make the handling of the device easier.

1.3 Copyright protection

These operating instructions have to be treated as confidential. They may only be used by authorised staff. Access by third parties may only be granted upon written agreement of BFI Automation.

All documents are protected in accordance with the German copyright law.

The disclosure and reproduction of documentation, in whole or in part, as well as the exploitation and communication of its content shall not be permitted unless expressly stated otherwise. Offenders are liable for prosecution and the payment of damages.

We reserve all rights to exercise industrial property rights.

1.4 Disposal information



The UV flame detector is equipped with electrical and electronic components and must be disposed separate from household waste. Follow the local and actual regulations for waste disposal.

1.5 Warranty

Read these operating instructions carefully and in full before operating the UV flame detector IFC 50!

The manufacturer is not liable for damage or operating malfunctions that result from the operating instructions not being observed.

The operating company has to supplement the operating instructions with operating instructions on the basis of national regulations on accident prevention and environmental protection, including information on supervision and notification requirements with respect to special operating circumstances, e.g. regarding organisation of work, working processes and staff deployed.

The recognized technical rules for safe and professional working also have to be observed in addition to the operating instructions and the regulations on accident prevention applicable to the country and place of use.

The warranty shall become void, for example, in the event of:

- improper use
- use of unauthorized equipment
- fault connection
- preliminary work that is not part of the scope of delivery and service
- non-use of original spare parts and accessories
- retrofitting, if this has not been agreed by BFI Automation
- non-performance of specified maintenance work

NOTICE

It is recommended that the operator of the device concludes a service contract with BFI Automation. This ensures that the device is regularly checked by our service staff and ensures that any required wearing and spare parts are available without long delivery times.

NOTICE

When the UV tube is a consumable item, whose life is dependent on various factors that can affect not BFI Automation. Therefore accepts BFI Automation no warranty on the life of UV tubes.

NOTICE

This warranty does not apply to transportation damages, glass breakage of the lens, (photo element / UV-tube) or other damages due to unqualified handling, incorrect adjustment, or insufficient maintenance.

1.6 Obligation of the operating company

The UV flame detector IFC 50 may cause hazards if it is operated inappropriately or in an improper condition.

The operating company is under the obligation to operate the machine in proper state only. The operating company has to secure hazardous areas that exist between BFI devices and the customer's own equipment.

The operating company has to appoint and instruct responsible staff:

- Only deploy trained or instructed staff.
- Clearly define the responsibilities of the staff of operation, set-up, maintenance and repair.
- Regularly check that staff are safety conscious and aware of hazards and are observing the operating instructions.
- Before starting work, staff who are assigned to work with/on the device have to have read and understood the operating instructions, in particular the chapter on „Safety“, as well as the relevant regulations.
- The operating instructions and relevant regulations have to be stored in such a way that they are accessible to operating and maintenance staff.
- Set out who will have responsibility for device operation and ensure that this person has the authority to overrule any unsafe instructions of third parties.

NOTICE

Generally applicable legal and other binding regulations on accident prevention and environmental protection have to be observed and instructed, in addition to the operating instructions.

1.7 Liability disclaimer

All technical information, data and guidance on device operation that are contained within these operating instructions are, to the best of our knowledge, correct at the time of printing, taking into account our present understanding and experience.

We reserve the right to make technical changes with respect to the further development of the flame detector outlined in these operating instructions. No claims can be made based on the specifications, illustrations and descriptions of these operating manual.

We shall not be liable for damage or operating malfunctions that result from operating errors, inappropriate repairs or the non-observance of the operating instructions. We expressly state that only original spare parts and accessories approved by us may be used. This also applies to the components of other manufacturers that have been used.

The installation or use of non-approved spare and accessory parts and any unauthorized retrofits and modifications are not permitted for safety reasons and exclude any liability by BFI Automation for consequential damages.

BFI Automation shall be liable for possible errors or omissions with the exclusion of additional claims entered into in the framework of the warranty obligations conceded to in the contract. Claims for damages, on whatever legal basis they may be, shall be excluded.

Translations into foreign languages are carried out in good faith. We cannot accept any liability for translation errors; this also applies where the translation has been carried out or has been commissioned by us. The original text alone shall be binding.

Descriptions and illustrations do not necessarily correspond to the scope of delivered product or a possible spare parts order. Drawings and graphics are not to scale.

1.8 Address of the manufacturer

BFI Automation GmbH
Ruegenstr. 7 . 42579 Heiligenhaus . Germany
T +49 2056 989 46-0 . E-Mail: info@bfi-automation.de
www.bfi-automation.de

2 | Safety

2.1 Intended use

The IFC 50 is a UV flame detector, which has been developed for industrial combustion systems. It provides a galvanically isolated normally open contact and a galvanically isolated normally closed contact both with high switching power. The IFC 50 is in accordance with UL 372-2, CSA C22.2 and EN 298 designed for burner management systems that check the existence of a flame signal after every shut down.

The UV tube used ensures that the UV flame detector does not react to background radiation, e.g. from hot refractory or from any other infrared light source.

The internal increase of the UV tube voltage immediately after apply supply voltage ensures the safety requirements for the examination of the UV tube to throughignition for intermittent operation.

By means of its adapter, which is at the same time the mechanical interface to the combustion chamber, the IFC 50 can be easily adjusted to special requirements with its accessories.

Via the LED the flame intensity is visualized without effort. An easy diagnostic of the flame intensity is directly possible at the combustion chamber.

CAUTION

The UV flame detector IFC 50 has to be switched off for more than 5 seconds before burner operation can be started again.

DANGER

Danger due to improper use!

The device may be dangerous if used improperly and / or otherwise.

Only use the device as intended.

Follow the procedures described in this operating manual.

The manufacturer / supplier is not liable for damage resulting from improper use. The risk is borne solely by the user / operator.

2.2 Requirements on persons

NOTICE

Work on/with the device may only be performed by persons authorized to do so based on their training and qualification. Furthermore, such persons have to have been commissioned by the operating company.

Do not allow any persons who are being apprenticed, educated, instructed or on a general training programme to work on the device without the constant supervision of an experienced person.

Persons who are under the influence of drugs, alcohol or medication that affects reactivity shall not be permitted to carry out work on the device.

Connection, set-up, maintenance and repair work may only be carried out by qualified specialist staff.

This device may cause hazards if it is operated inappropriately by untrained staff or if it is not used for its intended purpose.

Generally valid legal and other binding regulations on accident prevention and environmental protection in addition to basic health and safety requirements have to be observed. The operating company has to instruct its staff accordingly.

2.3 Safety instructions

The following instructions on accident prevention have to be observed when operating the UV flame detector IFC 50.

NOTICE

Only operate the device if it is in a proper state!

- Do not remove or disable safety devices.
- Check for externally noticeable damage and defects prior to using the device! Immediately notify the appropriate authority/person of any changes that occur (including changes in operating performance). If necessary, stop and secure the device immediately.
- Allow only authorized specialist staff to carry out set-up and/or maintenance work.
- Replace worn or defective parts.
- Use suitable maintenance tools only.
- After repair work, refit all safety devices and carry out electrical and mechanical checks.
- Check the operating instructions for details of displays as well as switch-on and switch-off procedures.
- Prior to switching on the device, make sure that no-one can be endangered by the device!
- The operating instructions always have to be kept close to the device and be readily at hand.
- Any non-compliance with the safety instructions outlined in these operating manual may lead to damage to property, personal injury or even death.

2.4 Safety devices

2.4.1 Fundamental aspects

Check the safety equipment and locking devices on the device for safe operational condition. Only operate the device if all safety devices are present and enabled. The operating company or operator of the UV flame detector IFC 50 is responsible for the proper operation of the device.

NOTICE

To protect the operating personnel, warning / danger signs are attached to the device. Pay attention to these signs. Replace damaged or illegible warning / danger signs immediately.

2.4.2 Safety devices on the UV flame detector IFC 50

The UV flame detector IFC 50 has been fitted with the following safety devices:

- Housing (protection against accidental contact)
- Purge air connector (optional)

2.5 Safety instructions in case of maintenance and troubleshooting

2.5.1 Fundamental aspects

- Deadlines set or indicated in the operating manual for repetitive checks / inspections shall have to be observed!
- Appropriate workshop equipment is essential for performing maintenance work.
- In conformance with the electrical regulations, work on the electrical equipment of the system may only be carried out by an electrical specialist or by trained staff under the direction and supervision of an electrical specialist.
- The adjustment, maintenance and inspection activities and deadlines stipulated by BFI Automation, including information on the replacement of parts / assemblies, have to be observed! These tasks may only be carried out by authorized specialist staff.
- Operating staff have to be informed before maintenance or other special work is carried out. A supervisor has to be appointed.
- Screw connections which have been loosened during maintenance and servicing work, have to be tightened.
- If maintenance and repairs require safety devices to be dismantled, these devices have to be remounted and checked as soon as the maintenance and repair work has been completed.
- Operating and auxiliary materials as well as exchanged parts have to be disposed of in a safe and eco-friendly way.
- Spare parts supplied by BFI Automation or approved of by BFI Automation only may be used.

2.5.2 Electrical / electronic devices

DANGER

Danger to life caused by electrical current!
Contact with live wires or components presents a danger to life!
Prior to any work on the electrical equipment, disconnect the flame monitoring system from the power supply network!

NOTICE

In keeping with the electrical regulations, work on electrical / electronic parts / components may only be carried out by electrical specialists.

Important rules of conduct

- Check the device in regular intervals. Any defects or faults ascertained have to be corrected immediately. Switch off the device until the defects have been corrected.
- Equipment parts undergoing inspection, maintenance or repair work have to be made de-energized, if required. First check that the disconnected parts are no longer live, then short to earth. Also isolate neighbouring live parts.
- If work is required on live parts, a second person has to be assigned who can disconnect the power supply in case of an emergency. Only use insulated tools!
- Fuses must not be repaired or bridged. Only use original fuses with the specified current!

2.5.3 Inspection in accordance with the Ordinance on Industrial Safety and Health

In the event of the combination or installation of units from different manufacturers or suppliers, a precise test must be done by the operator before commissioning in accordance with the applicable industrial safety regulations and the applicable electrical engineering rules.

In case of queries, please get in touch with BFI Automation.

2.5.4 Safety test

WARNING

In order to ensure correct operation, the UV flame detector IFC 50 of all applications have to be tested several times by starting and stopping the burner several times. In all cases the flame relay has to be switched off reliably in case of an absent flame. Carry out this test whilst several neighbouring burners are started and stopped and different boiler outputs are used. This is an indispensable pre-requisite for a safe and correct operation of the device!

3 | Technical data

3.1 General characteristic features

- UV-Tube
- Fully electronic construction
- Galvanically isolated normally closed and normally open contact
- Intermittend operation
- MH47747

3.2 Electrical system, optical system, mechanical system

Optical features	185 to 260 nm
Tolerated flame signal fades	approx. 200 ms
Orientation	axial
Lifetime of the tube	approx. 10.000 h
Distance to flame	< 80 in
Input	120 V AC, Nominal frequency 50-60 Hz
Prefuse	max. 1 A , slow
consumption	max. 10 mA
Operating temperature	0 °F to 140 °F (temperatures higher than 125 °F reduces life of the UV tube)
Operating position	any position
Kind of protection	IP 65
Protection class	I, FELV
Humidity	max. 95% r.H., non-condensing
Electrical connenction for standard	Amphenol eco mate plug C016
Restart time	>5 s between controlled shutdown and renewed heat request
Reaction time Flame on Flame of	typically 0.5 s < 0.6 s
Relay output (1 x NC contact, 1 x NO contact)	Potential free max. switching current 1 A max. switching power 250 VA max. switching voltage 250 V AC

NOTICE

Applies for the maximum length of cable:
 By an appropriate size depending on the length of cable is to ensure the compliance with the data in the controller specified switching voltages / currents.

NOTICE

The relay outputs have to be fused externally with 1A!

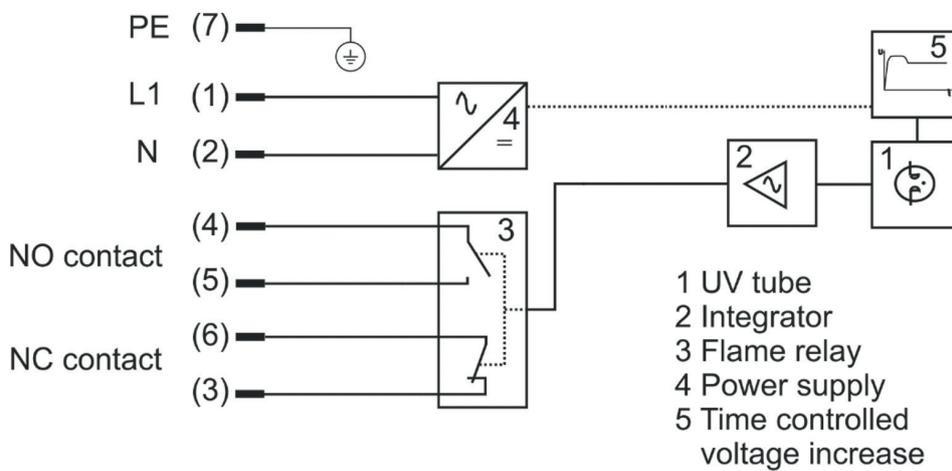
3.3 Weight

Weight approx. approx. 1.3 lb

3.4 Dimensions

Length (without plug) 53 in
 Width 2.6 in
 Height 3.6 in
 Dimensions see under item 4.4

3.5 Block diagram IFC 50



4 | Transport, installation and connection

NOTICE

All installation and connection work may be carried out by qualified and approved specialist staff only!
Observe the legal stipulations and adjustment instructions of the plant operator!

4.1 Scope of delivery

- UV flame detector IFC 50
- Operating manual (optional, customer dependend)
- Connection cable in other length (optional)

Refer to the order papers for the exact scope of delivery and compare with the delivery note.

Checking for completeness

Check the entire delivery for completeness against the accompanying delivery note. Please refer to our terms of sale and delivery otherwise.

Report any damage

After arrival of the device and accessories, notify the shipping agent, the insurance company and BFI Automation immediately in case of any damage caused by transport or inadequate packaging.

Take steps to minimize and prevent further damage.

Report the insurance case to the insurance company without delay and transmit the full claim documents at once in order to expedite the claims settlement (at the latest in sufficient time before the expiry of any periods of preclusion and/or limitation relating to the compensation claims against third parties).

4.2 Packaging

The UV flame detector IFC 50 is shipped in different packaging materials. The most frequently used packaging materials are cardboard and plastics (foils, foamed material).

NOTICE

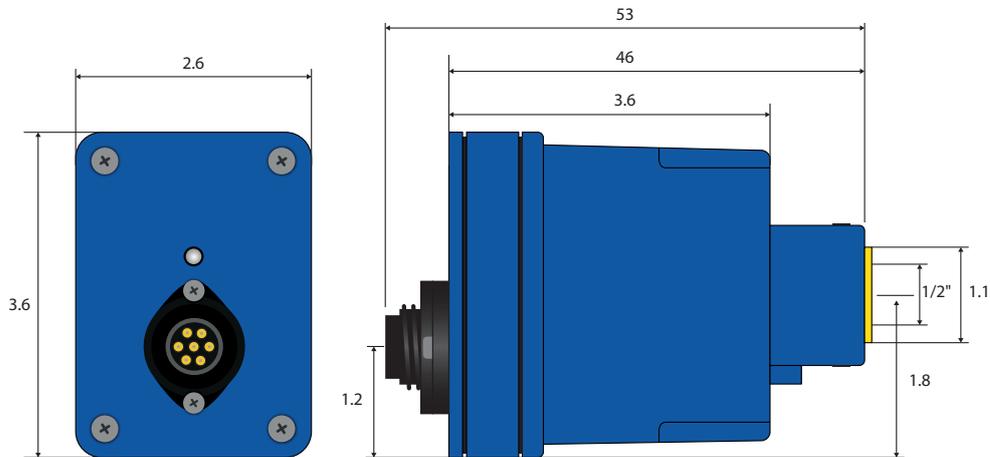
Packaging has to be disposed of in an environmentally friendly way and in accordance with the relevant provisions on disposal.

4.3 Shipping instructions

NOTICE

Do not subject the appliance to heavy impacts during transport. Do not subject the appliance to any humidity!

4.4 Dimensions IFC 50



All dimensions in inch

4.5 Installation

NOTICE

All installation and connection work may be carried out by qualified and approved specialist staff only! The legal regulations as well as adjustment instructions of the plant operator have to be observed!

The IFC 50 should be mounted close to the flame with straight alignment. The UV flame detector should be mounted with the adapter. The adapter guarantees a quick mounting and demounting of the UV flame controller.

A diameter of 1" is recommended for viewing tube that is cut down on the port side of the rear sight to 1/2". The sight pipe must be adequately dimensioned.

The alignment is to concentrate on the primary zone of the flame (flame root). The distance from the flame should be less than 80 in. Upon completion of the assembly work the screws of the rear sight to the flame detector are to be tightened down. At high temperature on the sight glass, which could heat the UV tube to about 140 °F, an air connection is to be provided. To avoid interference, the direct view is to avoid a spark.

The maximum cable length of the cable is to be noted (see „Technical data“). The connecting cable is to run separately from the high-energy ignition and power lines over long distances and not parallel to transfer it to.

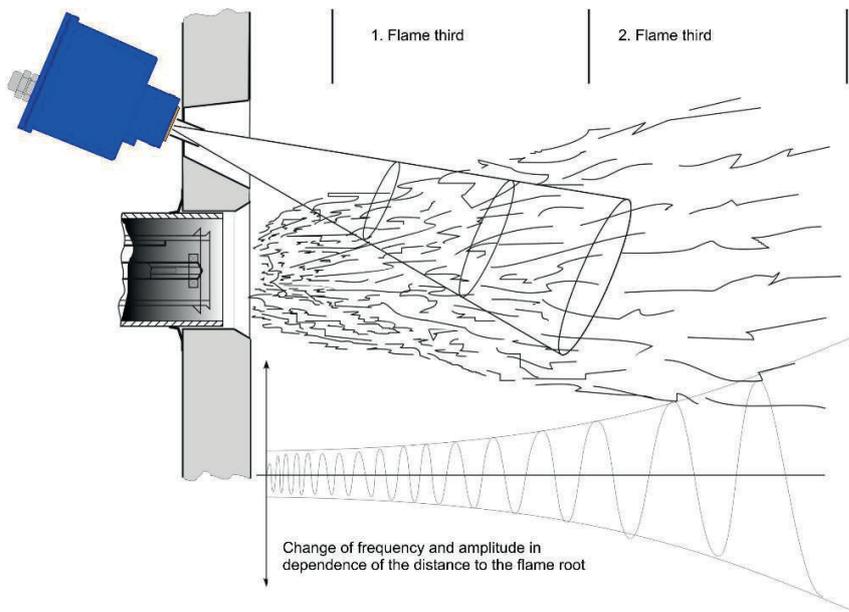
DANGER

For safety reasons and technical regulations a controlled burner shut down of at least once per 24 hours must be guaranteed. The IFC 50 carries out a UV-tube checkup by increasing the voltage during the start-up phase. After the end of the heat requirement, the After the end of the heat demand, the IFC 50 must be de-energized for > 5s by means of suitable connection wiring.

⚠ DANGER

only before a heat requirement and absolutely before extraneous light-check. If the IFC 50 is permanently connected to voltage, a burner control unit must be used, which must check whether a flame signal is present after a controlled shutdown.

4.5.1 Alignment of IFC 50



4.5.2 Usage of glasses and lenses

Depending on the distance and view angle to the flame, the adapter lens to be used when needed. If pressure prevailing in the combustion chamber, a adapter with quartz glass is recommended.

4.5.3 Purge air connection

If the sensor temperature may rise due to high combustion chamber temperatures above 140 °F, a purge air connection in order to limit the temperature sensor to provide a maximum of 140 °F is essential. The dimensioning of the scavenging air is dependent on the parameters of the furnace back pressure, and the pending purge air pressure and temperatures. Purge air connections are available as the diameters ¼" and ½" optionally. The air connection is combined with the adapter. Depending on the application again lenses and glasses are available. This eliminates the normal adapter.

4.6 Connection

4.6.1 Electrical connection

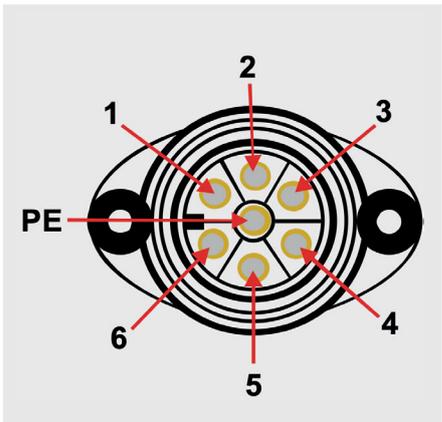
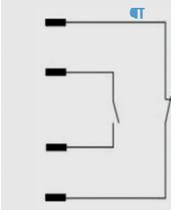
⚠ DANGER

Danger to life caused by electrical current!
The safety instructions and local safety regulations have to be observed during connection!

For connection data, please refer to the chapter titled „Technical data“ as well as to the following terminal diagram.

Ensure that the available supply voltage complies with the voltage indicated on the type plate. Prior to connection, check the device and the connecting cables for visible damage.

4.6.2 Connection diagram IFC 50

Occupancy male and female plug	PIN	Internal Connection AC/DC	Connection
	1	L	L
	2	N	N
	3		NC
	4		NO
	5		NO
	6		NC
	PE	PE	PE

4.7 Storage

Do not unpack any packed UV flame detector IFC 50 and accessories.

The following conditions apply to storage:

- Store in a dry place. Maximum relative humidity: 95 %, non condensing
In addition, it has to be assured that the floor in the storage area will remain dry throughout the storage period.
- Protect from direct sunlight. Storage temperature: 0 °F to 120 °F
- Store in a dust-free location.
- Avoid mechanical vibrations and damage.

5 | Description

5.1 Functional description IFC 50

The IFC 50 is a UV flame detector, which is specially designed for severe conditions often experienced in industrial applications for single flame combustion. It provides a galvanically isolated NC contact and a galvanically isolated NO contact with a high switching capacity. The IFC 50 is therefore suitable for multi-flame monitoring with external light control. According to UL 372-2, CSA C22.2 and EN 298, the UV flame detector IFC 50 is intended for burner management systems that check whether a flame signal is still present after a regular shutdown.

The UV tube ensures that the flame detector does not react to background radiation from hot refractory or from any other infrared light source.

For safety reasons and technical regulations a controlled burner shut down at least once per 24 hours must be guaranteed. The UV flame detector IFC 50 has to be switched off for more than 5 seconds before burner operation can be started again.

The internal 15% increase of the UV tube voltage during the start-up phase ensures the safety requirement according to UL 372-2, CSA C22.2 and EN 298 for the examination of the UV tube to throughignition for intermittent operation.

With the adapter, which serves also as a connection interface of the UV flame detector to the combustion chamber, the IFC 50 can be fitted with different glasses and lenses to special requirements.

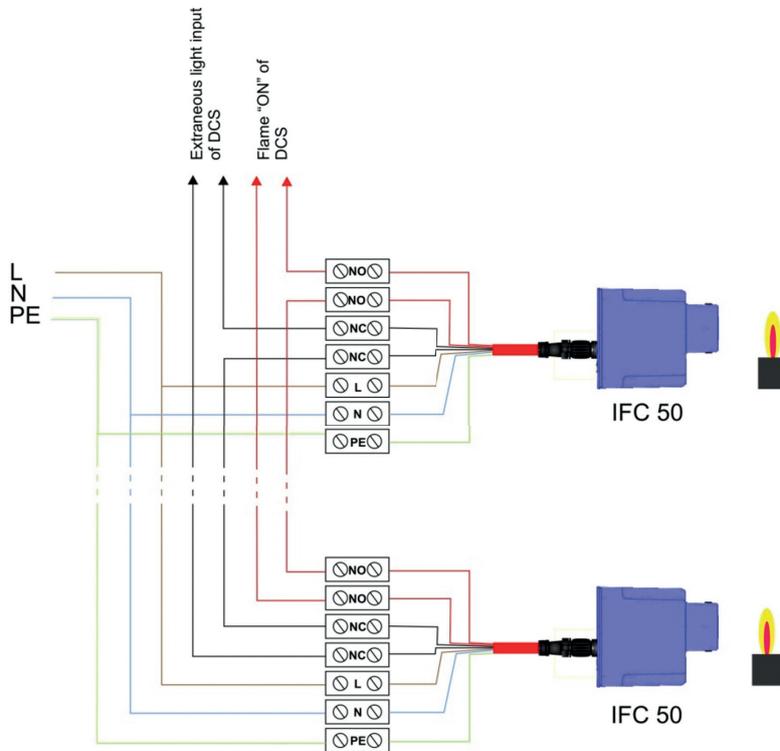
The flame detector is equipped with an optical interface which visibly indicates the flame signal intensity. A simple diagnosis of the flame intensity is directly on the furnace boiler possible. The UVT-Com readout tool with the BFI-Com PC software enables the flame signals to be displayed and saved.

5.2 Multi flame monitoring with extraneous light control

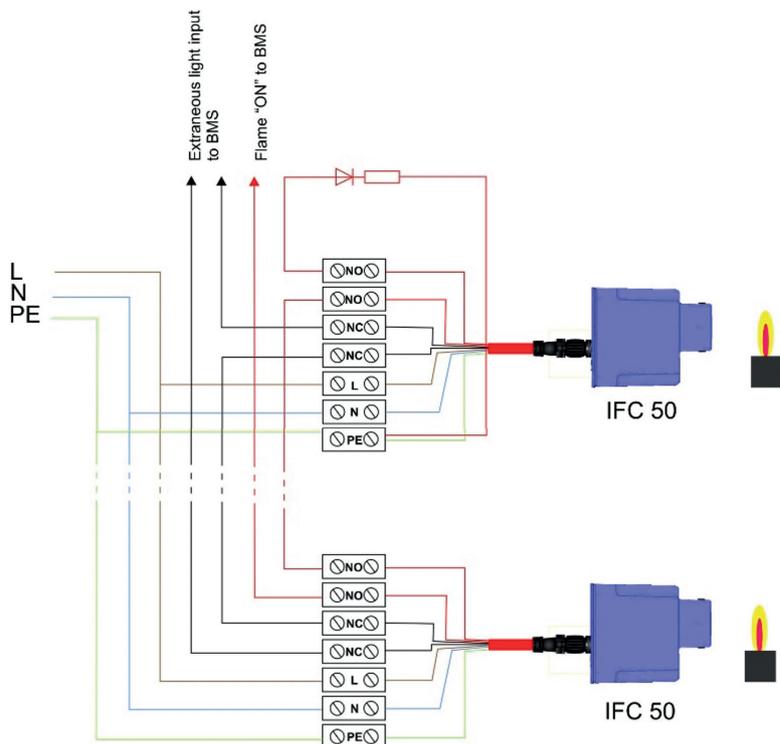
NOTICE

The DCS or suitable BMS has to be able to check the resting position of the NC relay contacts for being closed before the fuel valve is opened by DCS or BMS.
For further questions contact BFI Automation directly!

5.2.1 With DCS



5.2.2 With BMS and ionization input



6 | Operation of the flame detector IFC 50

6.1 Test of the flame detector

To ensure the proper operation, the UV flame detector has to be tested several times by starting and stopping the burner. As long as there is no flame in all cases the flame relays has to be switched off solid. The test should be repeated for different operation situations (see also datasheet). This is an essential condition for a safe and proper operation.

6.2 Operating indicator LED

Via the built-in LED the flame detector is indicating the following operating conditions:

LED	Meaning
off	IFC detects no flame or is deenergized
flashing	IFC has detected a flame The quality of the flame signal is indicated by the intensity of the flashing of the LED – fast flashing indicates a healthy flame signal – slow flashing indicates a weak flame signal.
on	IFC has detected the strongest level of flame signal.

7 | Maintenance and servicing

7.1 Cleaning

For cleaning, use a moist cloth to wipe the housing from the outside only. For maintenance of the sight glass, please use a clean and lint free cloth. Do not use any kind of cleaning sprays or liquids.

NOTICE

Do not scratch the glass!

7.2 Maintenance interval

There is a maintenance interval of less than 10,000 hours of operation are observed. If the UV flame detector operated at temperatures >120 °F, the maintenance interval is shortened considerably.

7.3 Safety-related check

Due to the natural aging of the UV-tube (10,000 h by ambient temperature less than 120 °F), a safety-related check has to be done during every commissioning and maintenance.

The following steps should be check:

- During start-up of the BMS the UV flame detector should be darkened. After the safety time the BMS should indicate a fault!
- During start-up of the BMS the flame detector should be lighted with an external UV radiation like a gas flame or lighter – the existing ambient light is not enough. The BMS should indicate a fault during the preaeration phase!
- During normal operation the UV flame detector should be darkened. Depending on the BMS a fault has to be indicated after safety time expired during a new start-up or directly after darken the UV flame detector.

7.4 Behavior in case of malfunction

In case of malfunctioning of the UV flame detector must be replaced, and send back to the manufacturer for check. Precaution after crossing the tube service life of 10,000 h should the UV tube be replaced by the manufacturer or by authorized personnel. IFC 50 is a safety component and may not be opened!

8 | Troubleshooting

Error description	Cause	Remedy
No flame signal	I connecting error or no active power	Please check the plugs an the connetions of the burner controller box
	II Glass dirty	Power off the IFC and take it out of the flange. Now clean the glass carefully with a clean and lint-free cloth
	III IFC 50 malfunction	Replace IFC
	IV UV-tube faulty	Replace UV-tube
Ambient light interference	I UV-tube faulty	Replace UV-tube
	II View to sparks	Change view

9 | Order data

The UV flame detector IFC 50 is available from BFI Automation GmbH under the following order data:

Type	Description	Order-No
UV Flame Detector IFC 50 / 120	120 V AC, with Amphenol plug	6015-1203-00

10 | Accessories

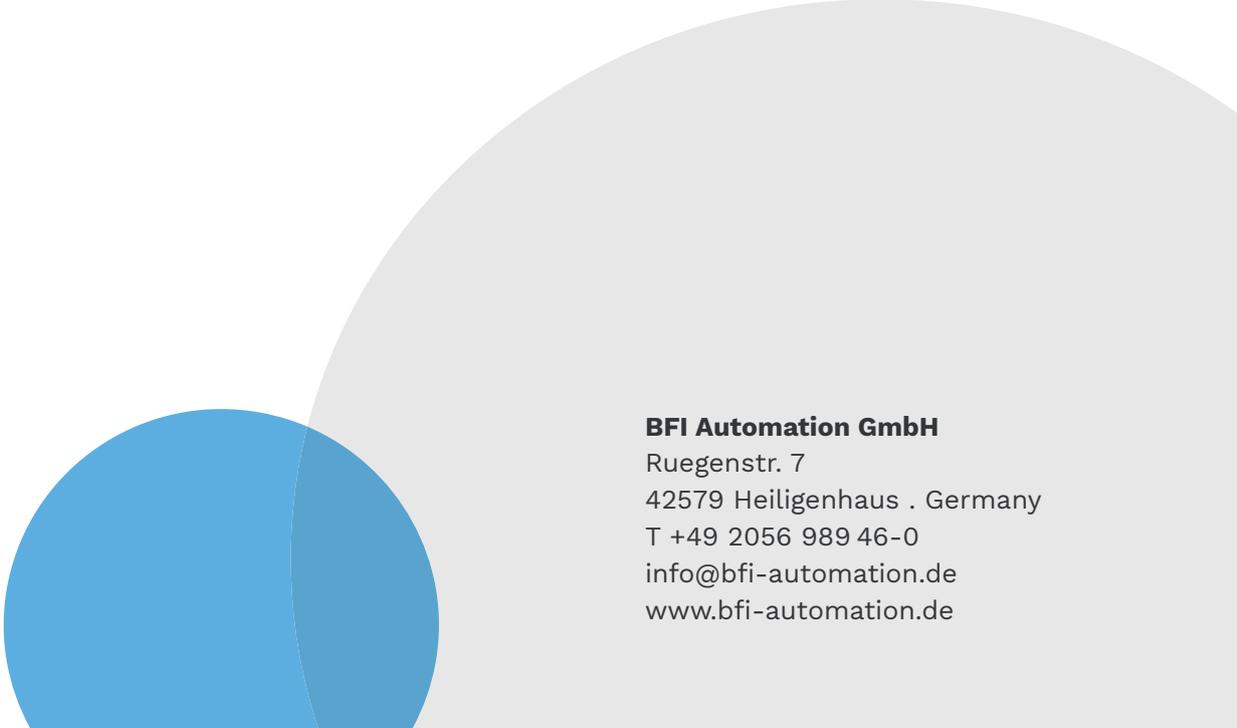
Following accessories are offered by BFI Automation:

Type	Part-No.
UV-Tube kit for IFC	5010-0050-12
Adapter ½" with nut and gasket	1830-0160-00
Adapter ½" with UV-quartz glass plate*, nut and gasket	6595-8980-00
Adapter ½" with UV-quartz glass lense*, nut and gasket	6595-8980-10
Adapter 1" with purge air connector ½", UV-quartz glass lense*, nut and gasket	6595-8981-06
Adapter 1" with purge air connector ¼", nut and gasket	1830-0161-14
Adapter 1" with purge air connector ¼", UV-quartz glass plate*, nut and gasket	6595-8981-14
Adapter 1" with purge air connector ¼", UV-quartz glass lense*, nut and gasket	6595-8981-04
Connection cable BK06 with female angle jack, length 1.8 m	6060-2236-01
Connection cable BK06 with female angle jack, length 3 m	6060-2236-03
Read out unit UVT-Com, USB-Interface	6040-4832-00
Software BST-Com per Download	9030-2000-05

* If there is no continuous negative pressure in the combustion chamber, a lens or pane must also be ordered as a pressure barrier.

NOTICE

Due to the different designs that can be tailored to the particular application involved, the rear sight is one with the appropriate glasses or lenses not included as well as the cable and the required adapter must be ordered separately.



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